

1. Identification

Product identifier	Instant Gel Adhesive
Other means of identification	
FIR No.	194883
Recommended use	Instant gel adhesive
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company Name	Ford Motor Company
Address	Attention: SDS Information, P.O. Box 1899 Dearborn, Michigan 48121 USA
Telephone	1-800-392-3673
SDS Information	1-800-448-2063 (USA and Canada) fordsds.com
Emergency telephone numbers	Poison Control Center: USA and Canada: 1-800-959-3673 INFOTRAC (Transportation): USA and Canada 1-800-535-5053

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 4
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2B
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Warning
Hazard statement	Combustible liquid. Causes skin irritation. Causes eye irritation. May cause respiratory irritation.
Precautionary statement	
Prevention	Avoid breathing mist/vapors. Keep away from flames and hot surfaces. - No smoking. Use only outdoors or in a well-ventilated area. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.
Response	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
ethyl 2-cyanoacrylate		7085-85-0	90 - 100
SILICA, AMORPHOUS, FUMED, CRYSTALLINE FREE		112945-52-5	6 - 8
Chloroacetic Acid		79-11-8	< 0.1
HYDROQUINONE		123-31-9	< 0.1

Specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. May cause respiratory irritation. Skin irritation. May cause redness and pain.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	The product is combustible, and heating may generate vapors which may form explosive vapor/air mixtures. During fire, gases hazardous to health may be formed. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Combustible liquid.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Avoid contact with eyes, skin, and clothing. Avoid breathing mist/vapors. Ensure adequate ventilation. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep people away from and upwind of spill/leak. Keep unnecessary personnel away. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Local authorities should be advised if significant spillages cannot be contained. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. The product is insoluble in water.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Avoid contact with eyes, skin, and clothing. Avoid breathing mist/vapors. Avoid prolonged exposure. Provide adequate ventilation. When using do not smoke. Keep away from open flames, hot surfaces and sources of ignition. Observe good industrial hygiene practices. Wear appropriate personal protective equipment. For personal protection, see Section 8 of the SDS.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
HYDROQUINONE (CAS 123-31-9)	PEL	2 mg/m3

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Components	Type	Value	Form
SILICA, AMORPHOUS, FUMED, CRYSTALLINE FREE (CAS 112945-52-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		0.8 mg/m3	
		20 mppcf	

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Chloroacetic Acid (CAS 79-11-8)	TWA	0.5 ppm	Inhalable fraction and vapor.
ethyl 2-cyanoacrylate (CAS 7085-85-0)	STEL	1 ppm	
	TWA	0.2 ppm	
HYDROQUINONE (CAS 123-31-9)	TWA	1 mg/m3	

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
HYDROQUINONE (CAS 123-31-9)	IDLH	50 mg/m3
SILICA, AMORPHOUS, FUMED, CRYSTALLINE FREE (CAS 112945-52-5)	IDLH	3000 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Components	Type	Value
HYDROQUINONE (CAS 123-31-9)	Ceiling	2 mg/m3
SILICA, AMORPHOUS, FUMED, CRYSTALLINE FREE (CAS 112945-52-5)	TWA	6 mg/m3

US. OARS. Workplace Environmental Exposure Level (WEEL) Guide

Components	Type	Value
Chloroacetic Acid (CAS 79-11-8)	TWA	1.9 mg/m3
		0.5 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines**US - Minnesota Haz Subs: Skin designation applies**

Chloroacetic Acid (CAS 79-11-8) Skin designation applies.

US ACGIH Threshold Limit Values: Skin designation

Chloroacetic Acid (CAS 79-11-8) Danger of cutaneous absorption

US WEEL Guides: Skin designation

Chloroacetic Acid (CAS 79-11-8) Can be absorbed through the skin.

Appropriate engineering controls Provide eyewash station and safety shower. Use adequate ventilation to control airborne concentrations below the exposure limits/guidelines. If user operations generate a vapor, dust and/or mist, use process enclosure, appropriate local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits/guidelines.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Suitable chemical protective gloves should be worn when the potential exists for skin exposure. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Nitrile gloves are recommended.

Other Wear appropriate chemical resistant clothing if applicable.

Respiratory protection If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of OSHA Respiratory Protection Standard 29 CFR 1910.134 and/or Canadian Standard CSA Z94.4.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state Liquid.

Form Liquid.

Color Clear.

Odor Characteristic.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range ≥140 °F (≥60 °C)

Flash point 188.6 °F (87.0 °C)

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits**Explosive limit - lower (%)** Not available.**Explosive limit - upper (%)** Not available.**Vapor pressure** Not available.**Vapor density** Not available.**Relative density** 1.1 (Water=1)**Relative density temperature** 68 °F (20 °C)**Solubility(ies)****Solubility (water)** Insoluble**Partition coefficient
(n-octanol/water)** Not available.**Auto-ignition temperature** Not available.**Decomposition temperature** Not available.**Viscosity** Not available.**Other information****VOC** 0 %**10. Stability and reactivity****Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.**Chemical stability** Material is stable under normal conditions.**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.**Conditions to avoid** Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.**Incompatible materials** Strong oxidizing agents. Chlorine. Fluorine.**Hazardous decomposition products** Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.**11. Toxicological information****Information on likely routes of exposure****Inhalation** May cause irritation to the respiratory system. Prolonged inhalation may be harmful.**Skin contact** Causes skin irritation.**Eye contact** Causes eye irritation.**Ingestion** May be harmful if swallowed.**Symptoms related to the physical, chemical and toxicological characteristics** Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. May cause respiratory irritation. Skin irritation. May cause redness and pain.**Information on toxicological effects****Acute toxicity**

Components	Species	Calculated/Test Results
HYDROQUINONE (CAS 123-31-9)		
<u>Acute</u>		
Dermal		
LD50	Guinea pig	> 1000 mg/kg
	Rat	> 900 mg/kg
Oral		
LD50	Cat	50 mg/kg
	Dog	299 mg/kg
	Guinea pig	550 mg/kg
	Mouse	245 mg/kg
	Rabbit	540 mg/kg

Components	Species	Calculated/Test Results
	Rat	320 mg/kg
Other		
LD50	Mouse	182 mg/kg
		100 mg/kg
	Rabbit	125 mg/kg
	Rat	170 mg/kg
		115 mg/kg
SILICA, AMORPHOUS, FUMED, CRYSTALLINE FREE (CAS 112945-52-5)		
<u>Acute</u>		
Oral		
LD50	Mouse	> 15000 mg/kg
	Rat	> 22500 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes eye irritation.	
Respiratory or skin sensitization		
ACGIH sensitization		
Cyanoacrylates, Ethyl and Methyl (CAS 7085-85-0)	Dermal sensitization	
	Respiratory sensitization	
Hydroquinone (CAS 123-31-9)	Dermal sensitization	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
	Not listed.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)		
	Not listed.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	May cause respiratory irritation.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful.	

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.	
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
Bioaccumulative potential		
Partition coefficient n-octanol / water (log Kow)		
Chloroacetic Acid		0.22
HYDROQUINONE		0.59
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
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Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Chloroacetic Acid (CAS 79-11-8) 100 LBS

HYDROQUINONE (CAS 123-31-9) 100 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Chloroacetic Acid	79-11-8	100		100	10000
HYDROQUINONE	123-31-9	100		500	10000

SARA 311/312 Hazardous chemical

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
Skin corrosion or irritation
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Chloroacetic Acid (CAS 79-11-8)

HYDROQUINONE (CAS 123-31-9)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

16. Other information, including date of preparation or last revision

Issue date 02-17-2025

Version 01

HMIS® ratings Health: 2
Flammability: 2
Physical hazard: 0

NFPA ratings Health: 2
Flammability: 2
Instability: 0

Preparation Information and Disclaimer This document was prepared by FCSD-Toxicology, Ford Motor Company, Diagnostic Service Center II, 1800 Fairlane Drive, Allen Park, MI 48101, USA, based in part on information provided by the manufacturer. The information on this data sheet represents our current data and is accurate to the best of our knowledge as to the proper handling of this product under normal conditions and in accordance with the application specified on the packaging and/or technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user. To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed.

Part number(s) TA-19-C