

1. Identification

Product identifier Metal Bonding Adhesive

Other means of identification

FIR No. 200541

Recommended use Metal bonding adhesive

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name Ford Motor Company

Address Attention: SDS Information, P.O. Box 1899
Dearborn, Michigan 48121
USA

Telephone 1-800-392-3673

SDS Information 1-800-448-2063 (USA and Canada)
fordsds.com

Emergency telephone numbers

Poison Control Center: USA and Canada: 1-800-959-3673
INFOTRAC (Transportation): USA and Canada 1-800-535-5053

2. Hazard(s) identification

Physical hazards

Flammable liquids Category 2

Health hazards

Acute toxicity, inhalation Category 4

Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A

Sensitization, skin Category 1

Carcinogenicity Category 2

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards

Hazardous to the aquatic environment, acute hazard Category 3

Hazardous to the aquatic environment, long-term hazard Category 3

OSHA defined hazards

Not classified.

Label elements



Signal word

Danger

Hazard statement

Highly flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation. Suspected of causing cancer. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF exposed or concerned: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
METHYL METHACRYLATE		80-62-6	30 - 35
METHACRYLIC ACID		79-41-4	1 - 5
N,N-DIMETHYLANILINE		121-69-7	0.1 - 0.5

Specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Avoid contact with eyes, skin, and clothing. Avoid breathing mist or vapor. Ventilate closed spaces before entering them. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep people away from and upwind of spill/leak. Keep unnecessary personnel away. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Local authorities should be advised if significant spillages cannot be contained. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. The product is immiscible with water and will sediment in water systems. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

Small Spills: Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with eyes, skin, and clothing. Avoid breathing mist or vapor. Avoid prolonged exposure. When using do not smoke. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Use only outdoors or in a well-ventilated area. Should be handled in closed systems, if possible. All equipment used when handling the product must be grounded. Explosion-proof general and local exhaust ventilation. Use non-sparking tools and explosion-proof equipment. Take precautionary measures against static discharges. Avoid release to the environment. Observe good industrial hygiene practices. Wear appropriate personal protective equipment. For personal protection, see Section 8 of the SDS.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
METHYL METHACRYLATE (CAS 80-62-6)	PEL	410 mg/m3
		100 ppm
N,N-DIMETHYLANILINE (CAS 121-69-7)	PEL	25 mg/m3
		5 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
METHACRYLIC ACID (CAS 79-41-4)	TWA	20 ppm
METHYL METHACRYLATE (CAS 80-62-6)	STEL	100 ppm
	TWA	50 ppm
N,N-DIMETHYLANILINE (CAS 121-69-7)	STEL	10 ppm
	TWA	5 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
METHACRYLIC ACID (CAS 79-41-4)	TWA	70 mg/m3
		20 ppm
METHYL METHACRYLATE (CAS 80-62-6)	TWA	410 mg/m3
		100 ppm
N,N-DIMETHYLANILINE (CAS 121-69-7)	STEL	50 mg/m3
		10 ppm
	TWA	25 mg/m3
		5 ppm

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
N,N-DIMETHYLANILINE (CAS 121-69-7)	1.5 %	Methemoglobin	Hemoglobin in blood	*

* - For sampling details, please see the source document.

Exposure guidelines**US - California OELs: Skin designation**

METHACRYLIC ACID (CAS 79-41-4)

Can be absorbed through the skin.

N,N-DIMETHYLANILINE (CAS 121-69-7)

Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

N,N-DIMETHYLANILINE (CAS 121-69-7)

Skin designation applies.

US - Tennessee OELs: Skin designation

METHACRYLIC ACID (CAS 79-41-4)

Can be absorbed through the skin.

N,N-DIMETHYLANILINE (CAS 121-69-7)

Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

N,N-DIMETHYLANILINE (CAS 121-69-7)

Danger of cutaneous absorption

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

METHACRYLIC ACID (CAS 79-41-4)

Can be absorbed through the skin.

N,N-DIMETHYLANILINE (CAS 121-69-7)

Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

N,N-DIMETHYLANILINE (CAS 121-69-7)

Can be absorbed through the skin.

Appropriate engineering controls

Provide eyewash station and safety shower. Use adequate ventilation to control airborne concentrations below the exposure limits/guidelines. If user operations generate a vapor, dust and/or mist, use process enclosure, appropriate local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits/guidelines.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles).

Skin protection**Hand protection**

Suitable chemical protective gloves should be worn when the potential exists for skin exposure. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Nitrile, butyl rubber or neoprene gloves are recommended.

Other

Wear appropriate chemical resistant clothing if applicable.

Respiratory protection

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of OSHA Respiratory Protection Standard 29 CFR 1910.134 and/or Canadian Standard CSA Z94.4.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance**

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Version: 01

Issue Date: 11-01-2022

SDS US

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Physical state	Solid.
Form	Paste.
Color	Off-white.
Odor	Sweet.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	60.0 °F (15.6 °C) Setaflash
Evaporation rate	< 1 (BuAc=1)
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	1 % v/v
Explosive limit - upper (%)	8.8 % v/v
Vapor pressure	Not available.
Vapor density	> 1 (Air=1)
Relative density	1.12 (Water=1)
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Percent volatile	0.04 %
VOC	0 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Chlorine. Fluorine. Nitrates. Peroxides.
Hazardous decomposition products	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
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Information on toxicological effects

Acute toxicity

Components	Species	Calculated/Test Results
METHACRYLIC ACID (CAS 79-41-4)		
<u>Acute</u>		
Dermal		
LD50	Guinea pig	1 g/kg
	Rabbit	500 mg/kg
Inhalation		
LC50	Rat	7.1 mg/l, 4 Hours
Oral		
LD50	Mouse	1600 mg/kg
		1332 mg/kg
		1250 mg/kg
	Rabbit	1200 mg/kg
	Rat	2224 mg/kg
		1060 mg/kg
Other		
LD50	Mouse	48 mg/kg
METHYL METHACRYLATE (CAS 80-62-6)		
<u>Acute</u>		
Inhalation		
LC50	Mouse	18.5 mg/l, 2 Hours
	Rat	3750 ppm, 8 Hours
Oral		
LD50	Mouse	5.5 ml/kg
	Rabbit	6000 mg/kg
	Rat	9400 mg/kg
		7800 mg/kg
Other		
LD50	Dog	4500 mg/kg
	Mouse	6300 mg/kg
		1000 mg/kg
	Rat	7500 mg/kg
		1328 mg/kg
N,N-DIMETHYLANILINE (CAS 121-69-7)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	1770 mg/kg
Oral		
LD50	Rat	1.41 ml/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitization		
ACGIH sensitization		
Methyl methacrylate (CAS 80-62-6)	Dermal sensitization	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Suspected of causing cancer.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Not listed.		

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause respiratory irritation.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity	Harmful to aquatic life with long lasting effects.
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Ecotoxicity

Components	Species	Calculated/Test Results
METHYL METHACRYLATE (CAS 80-62-6)		
Aquatic		
Fish	LC50	Fathead minnow (Pimephales promelas) 130 mg/l, 96 hours
N,N-DIMETHYLANILINE (CAS 121-69-7)		
Aquatic		
Crustacea	EC50	Water flea (Daphnia magna) 1.7 - 3.1 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 52.6 mg/l, 96 hours

Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
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Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)	
METHACRYLIC ACID	0.93
METHYL METHACRYLATE	1.38
N,N-DIMETHYLANILINE	2.31

Mobility in soil	No data available.
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Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
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13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D001: Waste Flammable material with a flash point <140 F D002: Waste Corrosive material [pH <=2 or >=12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN1133
UN proper shipping name	Adhesives
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Packaging exceptions	None

IATA

UN number	UN1133
UN proper shipping name	Adhesives
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN1133
UN proper shipping name	Adhesives
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	No.
EmS	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

METHYL METHACRYLATE (CAS 80-62-6) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
METHYL METHACRYLATE	80-62-6	30 - 35

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

METHYL METHACRYLATE (CAS 80-62-6)

N,N-DIMETHYLANILINE (CAS 121-69-7)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

International Inventories

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

16. Other information, including date of preparation or last revision

Issue date 11-01-2022

Version 01

HMIS® ratings Health: 2
Flammability: 3
Physical hazard: 1

NFPA ratings Health: 2
Flammability: 3
Instability: 1

Preparation Information and Disclaimer

This document was prepared by FCSD-Toxicology, Ford Motor Company, Diagnostic Service Center II, 1800 Fairlane Drive, Allen Park, MI 48101, USA, based in part on information provided by the manufacturer. The information on this data sheet represents our current data and is accurate to the best of our knowledge as to the proper handling of this product under normal conditions and in accordance with the application specified on the packaging and/or technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user. To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed.

Part number(s) TA-1, TA-1-B