1. Identification

Product identifier: PAG Refrigerant Compressor Oil

Other means of identification

- FIR No.: 173919
- Recommended use: A/C refrigerant compressor oil
- Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor Information

- Company Name: Ford Motor Company
- Address: Attention: SDS Information, P.O. Box 1899 Dearborn, Michigan 48121 USA
- Telephone: 1-800-392-3673
- SDS Information: 1-800-448-2063 (USA and Canada) fordsds.com

Emergency telephone numbers

- Poison Control Center: USA and Canada: 1-800-959-3673
- INFOTRAC (Transportation): USA and Canada 1-800-535-5053

2. Hazard(s) Identification

Physical hazards: Not classified.

Health hazards

- Reproductive toxicity: Category 1B
- Specific target organ toxicity, single exposure: Category 1

Environmental hazards

- Hazardous to the aquatic environment, acute hazard: Category 2
- Hazardous to the aquatic environment, long-term hazard: Category 2

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: May damage fertility or the unborn child. Causes damage to organs. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response: If exposed: Call a poison center/doctor. If exposed or concerned: Get medical advice/attention. Collect spillage.

Storage: Store locked up.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): May cause an allergic skin reaction. May cause irritation of respiratory tract. May irritate eyes and skin. May be harmful if swallowed.

Supplemental information: None.
3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYPROPYLENE GLYCOL DIMETHYL ETHER</td>
<td>24991-61-5</td>
<td>95 - 98</td>
<td></td>
</tr>
<tr>
<td>Tricresyl phosphate</td>
<td>1330-78-5</td>
<td>1 - 3</td>
<td></td>
</tr>
</tbody>
</table>

Specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation: Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact: Take off immediately all contaminated clothing. Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact: Rinse with water. Get medical attention if irritation develops and persists.

Ingestion: Call a physician or poison control center immediately. Do not induce vomiting.

Most important symptoms/effects, acute and delayed:

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information: IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures


Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: During fire, gases hazardous to health may be formed. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

Special protective equipment and precautions for firefighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions: Move containers from fire area if you can do so without risk.

Specific methods: Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards: No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Avoid contact with eyes, skin, and clothing. Do not breathe mist/vapors. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Keep unnecessary personnel away. Local authorities should be advised if significant spillages cannot be contained. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up: The product is immiscible with water and will spread on the water surface. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions: Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Pregnant or breastfeeding women must not handle this product. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with eyes, skin, and clothing. Do not breathe mist/vapors. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Should be handled in closed systems, if possible. Avoid release to the environment. Observe good industrial hygiene practices. Wash hands thoroughly after handling. Wear appropriate personal protective equipment. For personal protection, see Section 8 of the SDS.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
No exposure limits noted for ingredient(s).

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Use adequate ventilation to control airborne concentrations below the exposure limits/guidelines. If user operations generate a vapor, dust and/or mist, use process enclosure, appropriate local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits/guidelines.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin protection
Suitable chemical protective gloves should be worn when the potential exists for skin exposure. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Nitrile or neoprene gloves are recommended.

Hand protection
Wear appropriate chemical resistant clothing if applicable.

Respiratory protection
If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of OSHA Respiratory Protection Standard 29 CFR 1910.134 and/or Canadian Standard CSA Z94.4.

General hygiene considerations
Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state
Liquid.

Form
Liquid.

Color
Light yellow.

Odor
Characteristic.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.

Initial boiling point and boiling range
Not available.

Flash point
> 392.0 °F (> 200.0 °C) Cleveland Open Cup ASTM D92

Evaporation rate
Not available.

Flammability (solid, gas)
Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.
Vapor pressure Not available.
Vapor density Not available.
Relative density Not available.
Solubility(ies) Not available.
  Solubility (water) INSOLUBLE
Partition coefficient Not available.
  (n-octanol/water)
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity 49 cSt
Viscosity temperature 104 °F (40 °C)
Other information Density 0.99 g/cm³ @ 15 °C

10. Stability and reactivity
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials Strong oxidizing agents.
Hazardous decomposition products Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information
Information on likely routes of exposure
Inhalation May cause damage to organs by inhalation. May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
  Skin contact May be irritating to the skin. May cause an allergic skin reaction.
  Eye contact Direct contact with eyes may cause temporary irritation.
  Ingestion May be harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.
Information on toxicological effects
Acute toxicity May cause respiratory irritation. May irritate eyes and skin.
Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization
  Respiratory sensitization Not a respiratory sensitizer.
  Skin sensitization May cause an allergic skin reaction.
Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
  IARC Monographs. Overall Evaluation of Carcinogenicity Not listed.
Reproductive toxicity May damage fertility or the unborn child.
Specific target organ toxicity - single exposure Causes damage to organs. Nervous system.
Specific target organ toxicity - repeated exposure Not classified.
Aspiration hazard: Not an aspiration hazard.

Chronic effects: Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity: Toxic to aquatic life with long lasting effects.

Ecotoxicity

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Calculated/Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tricresyl phosphate (CAS 1330-78-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Water flea (Daphnia magna)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.3 - 4.5 mg/l, 48 hours</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Bluegill (Lepomis macrochirus)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.102 - 0.22 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability: No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

| Tricresyl phosphate                  | 5.11                        |

Mobility in soil: No data available.

Other adverse effects: No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions: Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. Don't pollute. Conserve resources. Return used oil to collection centers.

Local disposal regulations: Dispose in accordance with all applicable regulations.

Hazardous waste code: The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products: Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging: Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT: Not regulated as dangerous goods.

IATA: Not regulated as dangerous goods.

IMDG: Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not established.

15. Regulatory information

US federal regulations: This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA):


SARA 304 Emergency release notification: Not regulated.
Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
   Not listed.
SARA 311/312 Hazardous chemical
   Classified hazard categories
   Reproductive toxicity
   Specific target organ toxicity (single or repeated exposure)
SARA 313 (TRI reporting)
   Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
   Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
   Not regulated.
Safe Drinking Water Act (SDWA)
   Not regulated.

US state regulations
California Proposition 65
   California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories
   All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

16. Other information, including date of preparation or last revision
Issue date
   08-13-2019
Version
   01
HMIS® ratings
   Health: 2
   Flammability: 1
   Physical hazard: 0
NFPA ratings
   Health: 2
   Flammability: 1
   Instability: 0

Preparation Information and Disclaimer
   This document was prepared by FCSD-Toxicology, Ford Motor Company, Fairlane Business Park IV, 17225 Federal Drive, Allen Park, MI 48101, USA, based in part on information provided by the manufacturer. The information on this data sheet represents our current data and is accurate to the best of our knowledge as to the proper handling of this product under normal conditions and in accordance with the application specified on the packaging and/or technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user. To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed.

Part number(s)
   YN-12-D