

## 1. Identification

**Product identifier**                      **Plastic Bonding Adhesive**

**Other means of identification**

**FIR No.**                                      159253

**Recommended use**                      Structural Urethane Adhesive

**Recommended restrictions**            None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Supplier**

**Company Name**                      Ford Motor Company

**Address**                                      Attention: MSDS Information, P.O. Box 1899  
Dearborn, Michigan 48121  
USA

**Telephone**                                1-800-392-3673

**MSDS Information**                    1-800-448-2063  
msds@brownart.com

**Emergency telephone numbers**

Poison Control Center: USA and Canada: 1-800-959-3673  
INFOTRAC (Transportation): USA and Canada 1-800-535-5053

## 2. Hazard(s) identification

**Physical hazards**                      Not classified.

**Health hazards**                      Skin corrosion/irritation                      Category 2  
Serious eye damage/eye irritation                      Category 2A

**Environmental hazards**                Not classified.

**OSHA defined hazards**                Not classified.

**Label elements**



**Signal word**                                Warning

**Hazard statement**                      Causes skin irritation. Causes serious eye irritation.

**Precautionary statement**

**Prevention**                                Wash thoroughly after handling. Wear protective gloves. Wear eye/face protection.

**Response**                                 If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

**Storage**                                      Store away from incompatible materials.

**Disposal**                                      Dispose of waste and residues in accordance with local authority requirements.

**Hazard(s) not otherwise classified (HNOC)**                      May cause sensitization by inhalation and skin contact. May cause an allergic skin reaction.

**Supplemental information**              None.

## 3. Composition/information on ingredients

### Mixtures

| Chemical name | Common name and synonyms | CAS number | %       |
|---------------|--------------------------|------------|---------|
| PIPERAZINE    |                          | 110-85-0   | 1 - < 3 |

Specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

#### 4. First-aid measures

|   |   |
|---|---|
| <b>Inhalation</b>   | Move to fresh air. Call a physician if symptoms develop or persist.   |
| <b>Skin contact</b>   | Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.                                 |
| <b>Eye contact</b>  | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| <b>Ingestion</b>  | Rinse mouth. Call a physician or poison control center immediately. Do not induce vomiting.   |
| <b>Most important symptoms/effects, acute and delayed</b>                     | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.  |
| <b>Indication of immediate medical attention and special treatment needed</b> | Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.  |
| <b>General information</b>  | Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.  |

#### 5. Fire-fighting measures

|  |   |
|--|---|
| <b>Suitable extinguishing media</b>                                  | Powder. Alcohol resistant foam. Carbon dioxide (CO <sub>2</sub> ).  |
| <b>Unsuitable extinguishing media</b>                                | Do not use water jet as an extinguisher, as this will spread the fire.  |
| <b>Specific hazards arising from the chemical</b>                    | Container may explode in heat of fire. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. |
| <b>Special protective equipment and precautions for firefighters</b> | Self-contained breathing apparatus and full protective clothing must be worn in case of fire.   |
| <b>Fire fighting equipment/instructions</b>                          | Move containers from fire area if you can do so without risk.   |
| <b>Specific methods</b>  | Use standard firefighting procedures and consider the hazards of other involved materials.  |
| <b>General fire hazards</b>  | No unusual fire or explosion hazards noted.   |

#### 6. Accidental release measures

|  |  |
|--|--|
| <b>Personal precautions, protective equipment and emergency procedures</b> | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid contact with eyes, skin, and clothing. Avoid inhalation of vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.  |
| <b>Methods and materials for containment and cleaning up</b>               | <p>The product is immiscible with water and will sediment in water systems.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p> |
| <b>Environmental precautions</b>   | Avoid discharge into drains, water courses or onto the ground.   |

#### 7. Handling and storage

|   |  |
|---|--|
| <b>Precautions for safe handling</b>                                | Avoid contact with eyes, skin, and clothing. Avoid breathing vapor. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. |
| <b>Conditions for safe storage, including any incompatibilities</b> | Keep containers tightly closed in a cool, well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).   |

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

| Components                | Type | Value    | Form                          |
|---------------------------|------|----------|-------------------------------|
| PIPERAZINE (CAS 110-85-0) | TWA  | 0.03 ppm | Inhalable fraction and vapor. |

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Use adequate ventilation to control airborne concentrations below the exposure limits/guidelines. If user operations generate a vapor, dust and/or mist, use process enclosure, local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits/guidelines.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles).

#### Skin protection

##### Hand protection

Suitable chemical protective gloves should be worn when the potential exists for prolonged or repeated skin exposure. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Rubber gloves. Neoprene. Nitrile.

##### Other

Wear appropriate chemical resistant clothing. Wear appropriate chemical resistant clothing if applicable.

#### Respiratory protection

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of OSHA Respiratory Protection Standard 29 CFR 1910.134 and/or Canadian Standard CSA Z94.4.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

#### Physical state

Liquid.

#### Form

Liquid.

#### Color

Off-white.

### Odor

Odorless.

### Odor threshold

Not available.

### pH

Not available.

### Melting point/freezing point

Not available.

### Initial boiling point and boiling range

Not available.

### Flash point

> 199.4 °F (> 93.0 °C) SETAFLASH

### Evaporation rate

Not available.

### Flammability (solid, gas)

Not applicable.

### Upper/lower flammability or explosive limits

#### Flammability limit - lower (%)

Not available.

#### Flammability limit - upper (%)

Not available.

#### Explosive limit - lower (%)

Not available.

#### Explosive limit - upper (%)

Not available.

### Vapor pressure

Not available.

### Vapor density

> 1 (AIR=1)

### Relative density

1.26

### Relative density temperature

39.2 °F (4 °C)

|  |                    |
|--|--------------------|
| <b>Solubility(ies)</b>                         |                    |
| <b>Solubility (water)</b>                      | INSOLUBLE IN WATER |
| <b>Partition coefficient (n-octanol/water)</b> | Not available.     |
| <b>Auto-ignition temperature</b>               | Not available.     |
| <b>Decomposition temperature</b>               | Not available.     |
| <b>Viscosity</b>                               | Not available.     |
| <b>Other information</b>                       |                    |
| <b>VOC (Weight %)</b>                          | 0 g/l              |

## 10. Stability and reactivity

|   |  |
|---|--|
| <b>Reactivity</b>                         | The product is stable and non-reactive under normal conditions of use, storage and transport.                    |
| <b>Chemical stability</b>                 | Material is stable under normal conditions.  |
| <b>Possibility of hazardous reactions</b> | No dangerous reaction known under conditions of normal use.  |
| <b>Conditions to avoid</b>                | Avoid temperatures exceeding the flash point. Contact with incompatible materials.                               |
| <b>Incompatible materials</b>             | Strong acids. Strong oxidizing agents.   |
| <b>Hazardous decomposition products</b>   | Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. |

## 11. Toxicological information

### Information on likely routes of exposure

|                     |   |
|---------------------|---|
| <b>Inhalation</b>   | May cause sensitization by inhalation. Prolonged inhalation may be harmful.                                   |
| <b>Skin contact</b> | Causes skin irritation. May cause sensitization by skin contact.  |
| <b>Eye contact</b>  | Causes serious eye irritation.  |
| <b>Ingestion</b>    | May be harmful if swallowed. However, ingestion is not likely to be a primary route of occupational exposure. |

|   |  |
|---|--|
| <b>Symptoms related to the physical, chemical and toxicological characteristics</b> | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. |
|---|--|

### Information on toxicological effects

#### Acute toxicity

| Components                | Species | Calculated/Test Results |
|---------------------------|---------|-------------------------|
| PIPERAZINE (CAS 110-85-0) |         |                         |
| <b>Acute</b>              |         |                         |
| <i>Oral</i>               |         |                         |
| LD50                      | Mouse   | 1900 mg/kg              |
|                           | Rat     | 2050 mg/kg              |

**Skin corrosion/irritation** Causes skin irritation.

**Serious eye damage/eye irritation** Causes serious eye irritation.

#### Respiratory or skin sensitization

|                                  |  |
|----------------------------------|--|
| <b>Respiratory sensitization</b> | May cause sensitization by inhalation.   |
| <b>Skin sensitization</b>        | May cause sensitization by skin contact. |

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

|   |                                      |
|---|--------------------------------------|
| <b>Specific target organ toxicity - repeated exposure</b> | Not classified.                      |
| <b>Aspiration hazard</b>                                  | Not an aspiration hazard.            |
| <b>Chronic effects</b>                                    | Prolonged inhalation may be harmful. |

## 12. Ecological information

|  |  |
|--|--|
| <b>Ecotoxicity</b>                                       | The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. |
| <b>Persistence and degradability</b>                     | No data is available on the degradability of this product.   |
| <b>Bioaccumulative potential</b>                         |  |
| <b>Partition coefficient n-octanol / water (log Kow)</b> |  |
| PIPERAZINE   | -1.17  |
| <b>Mobility in soil</b>                                  | No data available.   |
| <b>Other adverse effects</b>                             | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.            |

## 13. Disposal considerations

|  |  |
|--|--|
| <b>Disposal instructions</b>                 | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.                         |
| <b>Local disposal regulations</b>            | Dispose in accordance with all applicable regulations.   |
| <b>Hazardous waste code</b>                  | The waste code should be assigned in discussion between the user, the producer and the waste disposal company.   |
| <b>Waste from residues / unused products</b> | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| <b>Contaminated packaging</b>                | Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.       |

## 14. Transport information

### DOT

#### <Unspecified>

Not regulated as dangerous goods.

### IATA

#### <Unspecified>

Not regulated as dangerous goods.

### IMDG

#### <Unspecified>

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

|   |  |
|---|--|
| <b>US federal regulations</b>   | This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. |
| <b>TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)</b>  |  |
| Not regulated.  |  |
| <b>CERCLA Hazardous Substance List (40 CFR 302.4)</b>                 |  |
| Not listed.   |  |
| <b>SARA 304 Emergency release notification</b>                        |  |
| Not regulated.  |  |
| <b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b> |  |
| Not listed.   |  |

## Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - Yes  
Pressure Hazard - No  
Reactivity Hazard - No

### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** No

### SARA 313 (TRI reporting)

Not regulated.

## Other federal regulations

### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

## US state regulations

### US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

### US. Massachusetts RTK - Substance List

PIPERAZINE (CAS 110-85-0)

### US. New Jersey Worker and Community Right-to-Know Act

PIPERAZINE (CAS 110-85-0)

### US. Pennsylvania Worker and Community Right-to-Know Law

PIPERAZINE (CAS 110-85-0)

### US. Rhode Island RTK

Not regulated.

### US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

## International Inventories

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

## 16. Other information, including date of preparation or last revision

**Issue date** 05-20-2015  
**Version #** 01  
**HMIS® ratings** Health: 1  
Flammability: 1  
Physical hazard: 0  
**NFPA ratings** Health: 1  
Flammability: 1  
Instability: 0

### Preparation Information and Disclaimer

This document was prepared by FCSD-Toxicology, Ford Motor Company, Diagnostic Service Center II, 1800 Fairlane Drive, Allen Park, MI 48101, USA, based in part on information provided by the manufacturer. The information on this data sheet represents our current data and is accurate to the best of our knowledge as to the proper handling of this product under normal conditions and in accordance with the application specified on the packaging and/or technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user. To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed.

**Part number(s)** TA-9