

1. Identification

Product identifier **A/C System Flushing Solvent**

Other means of identification
FIR No. 173628

Recommended use For use in flushing automotive A/C systems

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name Ford Motor Company

Address Attention: SDS Information, P.O. Box 1899
Dearborn, Michigan 48121
USA

Telephone 1-800-392-3673

SDS Information 1-800-448-2063 (USA and Canada)
fordsds.com

Emergency telephone numbers

Poison Control Center: USA and Canada: 1-800-959-3673
 INFOTRAC (Transportation): USA and Canada 1-800-535-5053

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 3
Health hazards	Skin corrosion/irritation	Category 2
	Sensitization, skin	Category 1
	Aspiration hazard	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 1
	Hazardous to the aquatic environment, long-term hazard	Category 1
OSHA defined hazards	Not classified.	

Label elements



Signal word Danger

Hazard statement Flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. May cause an allergic skin reaction. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/eye protection/face protection. Avoid breathing mist or vapor.

Response If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish. Collect spillage.

Storage Store in a well-ventilated place. Keep cool. Store locked up.

Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	Irritating to eyes. Irritating to respiratory system. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. May be harmful if absorbed through skin.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
D-limonene		5989-27-5	70 - 80
2-Butoxyethanol		111-76-2	5 - 10

Specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Aspiration may cause pulmonary edema and pneumonitis. Headache. Nausea, vomiting. Direct contact with eyes may cause temporary irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemical powder. Dry chemicals. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Cool containers exposed to heat with water spray and remove container, if no risk is involved.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable liquid and vapor. Will burn if involved in a fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Avoid contact with eyes, skin, and clothing. Avoid breathing mist/vapors. Ventilate closed spaces before entering them. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep people away from and upwind of spill/leak. Keep unnecessary personnel away. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Local authorities should be advised if significant spillages cannot be contained. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. The product is immiscible with water and will spread on the water surface. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Avoid contact with eyes, skin, and clothing. Avoid breathing mist/vapors. Avoid prolonged exposure. Use only in well-ventilated areas. When using do not smoke. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. Avoid release to the environment. Observe good industrial hygiene practices. Wash hands thoroughly after handling. Wear appropriate personal protective equipment. For personal protection, see Section 8 of the SDS.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat and sources of ignition. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
2-BUTOXYETHANOL (CAS 111-76-2)	PEL	240 mg/m ³
		50 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
2-BUTOXYETHANOL (CAS 111-76-2)	TWA	20 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
2-BUTOXYETHANOL (CAS 111-76-2)	TWA	24 mg/m ³
		5 ppm

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
D-limonene (CAS 5989-27-5)	TWA	165.5 mg/m ³
		30 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
2-BUTOXYETHANOL (CAS 200 mg/g 111-76-2)		Butoxyacetic acid (BAA), with hydrolysis	Creatinine in urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

2-Butoxyethanol (CAS 111-76-2) Skin designation applies.

US - Tennessee OELs: Skin designation

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

2-Butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

Appropriate engineering controls

Use adequate ventilation to control airborne concentrations below the exposure limits/guidelines. If user operations generate a vapor, dust and/or mist, use process enclosure, appropriate local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits/guidelines.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Suitable chemical protective gloves should be worn when the potential exists for skin exposure. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Nitrile gloves are recommended.

Other Wear appropriate chemical resistant clothing if applicable.

Respiratory protection

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of OSHA Respiratory Protection Standard 29 CFR 1910.134 and/or Canadian Standard CSA Z94.4.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Color Light yellow.

Odor Citrus

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point 129.2 °F (54.0 °C)

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	3 cSt
Viscosity temperature	104 °F (40 °C)
Other information	
Density	0.71 g/cm ³ (@ 20 °C)

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong acids. Strong oxidizing agents.
Hazardous decomposition products	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Irritating to respiratory system.
Skin contact	Causes skin irritation. May cause an allergic skin reaction. 2-Butoxy ethanol may be absorbed through the skin in toxic amounts if contact is repeated and prolonged. These effects have not been observed in humans.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics	Aspiration may cause pulmonary edema and pneumonitis. Headache. Nausea, vomiting. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
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Information on toxicological effects

Acute toxicity

Components	Species	Calculated/Test Results
2-Butoxyethanol (CAS 111-76-2)		
Acute		
Dermal		
LD50	Rabbit	400 mg/kg
Inhalation		
LC50	Mouse	700 ppm, 7 Hours
	Rat	486 ppm, 4 Hours

Components	Species	Calculated/Test Results
		450 ppm, 4 Hours
Oral		
LD50	Guinea pig	1.2 g/kg
	Mouse	1519 mg/kg
		1.2 g/kg
	Rabbit	0.32 g/kg
	Rat	560 mg/kg
		1.48 g/kg
Other		
LD50	Mouse	1130 mg/kg
	Rabbit	280 mg/kg
	Rat	550 mg/kg
		340 mg/kg
D-limonene (CAS 5989-27-5)		
Acute		
Dermal		
LD50	Rabbit	5 g/kg
Oral		
LD50	Mouse	5600 - 6600 mg/kg
Other		
LD50	Mouse	> 41.5 g/kg
		1.3 g/kg
	Rat	> 20.2 g/kg
		4.5 g/kg
		3.6 g/kg
		0.125 g/kg
		0.11 g/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Not listed.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	May be fatal if swallowed and enters airways.	
Chronic effects	Prolonged inhalation may be harmful. May be harmful if absorbed through skin.	
	2-Butoxy ethanol may be absorbed through the skin in toxic amounts if contact is repeated and prolonged. These effects have not been observed in humans.	

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Ecotoxicity

Components	Species	Calculated/Test Results
2-Butoxyethanol (CAS 111-76-2)		
Aquatic		
Fish	LC50	Inland silverside (<i>Menidia beryllina</i>) 1250 mg/l, 96 hours
D-limonene (CAS 5989-27-5)		
Aquatic		
Crustacea	EC50	Water flea (<i>Daphnia pulex</i>) 69.6 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) 0.619 - 0.796 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2-Butoxyethanol	0.83
D-limonene	4.232

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 F
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1993
UN proper shipping name	Flammable liquids ((R)-p-Mentha-1,8-diene)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number	UN1993
UN proper shipping name	Flammable liquids ((R)-p-Mentha-1,8-diene)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN1993
UN proper shipping name	Flammable liquids ((R)-p-Mentha-1,8-diene)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-E, S-E
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

DOT**IATA; IMDG****15. Regulatory information**

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA) All components of the mixture on the TSCA 8(b) inventory are designated "active".

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

2-Butoxyethanol (CAS 111-76-2) Listed.

SARA 304 Emergency release notification

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
Skin corrosion or irritation
Respiratory or skin sensitization
Aspiration hazard

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
2-Butoxyethanol	111-76-2	5 - 10

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**US state regulations****California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

16. Other information, including date of preparation or last revision

Issue date	05-29-2019
Version	01
HMIS® ratings	Health: 2 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 2 Flammability: 1 Instability: 0

Preparation Information and Disclaimer

This document was prepared by FCSD-Toxicology, Ford Motor Company, Fairlane Business Park IV, 17225 Federal Drive, Allen Park, MI 48101, USA, based in part on information provided by the manufacturer. The information on this data sheet represents our current data and is accurate to the best of our knowledge as to the proper handling of this product under normal conditions and in accordance with the application specified on the packaging and/or technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user. To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed.

Part number(s) YN-23