

1. Identification

Product identifier	R-1234yf Refrigerant POE Oil
Other means of identification	
FIR No.	195622
Recommended use	A/C refrigerant compressor oil
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company Name	Ford Motor Company
Address	Attention: SDS Information, P.O. Box 1899 Dearborn, Michigan 48121 USA
Telephone	1-800-392-3673
SDS Information	1-800-448-2063 (USA and Canada) fordsds.com
Emergency telephone numbers	
	Poison Control Center: USA and Canada: 1-800-959-3673 INFOTRAC (Transportation): USA and Canada 1-800-535-5053

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Specific target organ toxicity, single exposure	Category 1
	Specific target organ toxicity, repeated exposure	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Causes damage to organs. Causes damage to organs through prolonged or repeated exposure. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid release to the environment.
Response	If exposed: Call a poison center/doctor. Collect spillage.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	Direct contact with eyes may cause temporary irritation. May cause an allergic skin reaction. May be harmful if absorbed through skin.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Tris(methylphenyl) phosphate		1330-78-5	0.1 - 3
2,6-DI-TERT-BUTYL-P-CRESOL		128-37-0	0.1 - 1

Specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Avoid contact with eyes, skin, and clothing. Do not breathe mist/vapors. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Keep unnecessary personnel away. Local authorities should be advised if significant spillages cannot be contained. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Prevent entry into waterways, sewer, basements or confined areas. The product is immiscible with water and will spread on the water surface. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Avoid contact with eyes, skin, and clothing. Do not breathe mist/vapors. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Avoid release to the environment. Observe good industrial hygiene practices. Wash hands thoroughly after handling. Wear appropriate personal protective equipment. For personal protection, see Section 8 of the SDS.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
2,6-DI-TERT-BUTYL-P-CR ESOL (CAS 128-37-0)	TWA	2 mg/m3	Inhalable fraction and vapor.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
2,6-DI-TERT-BUTYL-P-CR ESOL (CAS 128-37-0)	TWA	10 mg/m3

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Use adequate ventilation to control airborne concentrations below the exposure limits/guidelines. If user operations generate a vapor, dust and/or mist, use process enclosure, appropriate local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits/guidelines.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Suitable chemical protective gloves should be worn when the potential exists for skin exposure. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Butyl rubber gloves are recommended.

Other

Wear appropriate chemical resistant clothing if applicable.

Respiratory protection

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of OSHA Respiratory Protection Standard 29 CFR 1910.134 and/or Canadian Standard CSA Z94.4.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Liquid.

Color

Light yellow.

Odor

Slight.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

Not available.

Flash point

> 392.0 °F (> 200.0 °C) Cleveland Open Cup

Evaporation rate

Not available.

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%)

1 %

Explosive limit - upper (%)

7 %

Vapor pressure

Not available.

Vapor density

Not available.

Relative density

Not available.

Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	64 - 88 mm ² /s
Viscosity temperature	104 °F (40 °C)
Other information	
Density	0.98 (@ 15 °C)

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Alkalies. Halogens. Strong acids.
Hazardous decomposition products	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs by inhalation. Prolonged inhalation may be harmful.
Skin contact	May be harmful in contact with skin. May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	May be harmful if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity

Components	Species	Calculated/Test Results
2,6-DI-TERT-BUTYL-P-CRESOL (CAS 128-37-0)		
Acute		
Oral		
LD50	Guinea pig	10700 mg/kg
	Mouse	1040 mg/kg
	Rat	890 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure	Causes damage to organs. Nervous system.
Specific target organ toxicity - repeated exposure	Causes damage to organs through prolonged or repeated exposure. Nervous system.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated exposure.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Ecotoxicity

Components	Species	Calculated/Test Results
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2,6-DI-TERT-BUTYL-P-CRESOL (CAS 128-37-0)

Aquatic

Crustacea	EC50	Water flea (Daphnia pulex)	1.44 mg/l, 48 hours
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Tris(methylphenyl) phosphate (CAS 1330-78-5)

Aquatic

Crustacea	EC50	Water flea (Daphnia magna)	2.3 - 4.5 mg/l, 48 hours
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Fish	LC50	Bluegill (Lepomis macrochirus)	0.102 - 0.22 mg/l, 96 hours
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Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Tris(methylphenyl) phosphate	5.11
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Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA) All components of the mixture on the TSCA 8(b) inventory are designated "active".

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

16. Other information, including date of preparation or last revision

Issue date 07-01-2019

Version 01

HMIS® ratings Health: 2
Flammability: 1
Physical hazard: 0

NFPA ratings Health: 2
Flammability: 1
Instability: 0

Preparation Information and Disclaimer

This document was prepared by FCSD-Toxicology, Ford Motor Company, Fairlane Business Park IV, 17225 Federal Drive, Allen Park, MI 48101, USA, based in part on information provided by the manufacturer. The information on this data sheet represents our current data and is accurate to the best of our knowledge as to the proper handling of this product under normal conditions and in accordance with the application specified on the packaging and/or technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user. To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed.

Part number(s) YN-34